



20118

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		802565	COVER-ROCKER	2		
2	36	802566T	CAP	2		
3	27	811588	GASKET, Rocker Cover	2		4,5
4	10	811589	BOLT (1/4-20 X 5/8 IN.)	14		
5		852003	PUSH ROD	8	(INTAKE)	
5		852004	PUSH ROD	8	(EXHAUST)	
6		816962	VALVE-EXHAUST	8	(STANDARD)	
6		816963T	VALVE-EXHAUST	AR	(.015 O.S.)	3
7		821024T	VALVE, Intake	8	(Standard Valve Stem)(2.250 In. /	
7		801877	VALVE-INTAKE	8	(Standard Valve Stem)(2.190 In. /	
7		801878	VALVE-INTAKE	8	(.015 O.S. Valve Stem)(2.190 In. /	
8		845707	GUIDE	8		
9		827644A 1	CAP ASSEMBLY-VALVE	16		4,5
10	26	827645	SEAL-VALVE	16		4,5
11	24	801879T	SPRING-VALVE	16		
12	28	54530	KEY	32		
13		811591T	ARM-ROCKER	16		
14		850472	BALL UNIT	16		
15	10	811593	BOLT, Rocker Arm	16		
16	15	54531	SHIM, Valve Spring (.015)	AR		3
17	938	827495T	HEAD ASSEMBLY-CYLINDER	2		
18	27	850470	GASKET-CYLINDER HEAD	2	(454 MAG)	4
18	27	811546	GASKET-CYLINDER HEAD	2	(502 MAG)	5
19	10	49106	BOLT, (2.00 Inch)	8		
20	10	845705	SCREW, (.438-14 x 4.060)	24		
21	36	861124	TUBE-OIL FILL	1		
22	25	29439	O-RING	1		
23	25	811553	GROMMET	2		
24	21	806603	VALVE-PCV	1		
25	32	861977 63	HOSE, (33.00 Inches Bulk)	1		
26	54	816311T	CABLE TIE, (8.00 Inches)	4		
27		97850	ELBOW, (90 Degree)	1		
28	32	807498240	TUBING, (24.00 Inches Bulk)	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	